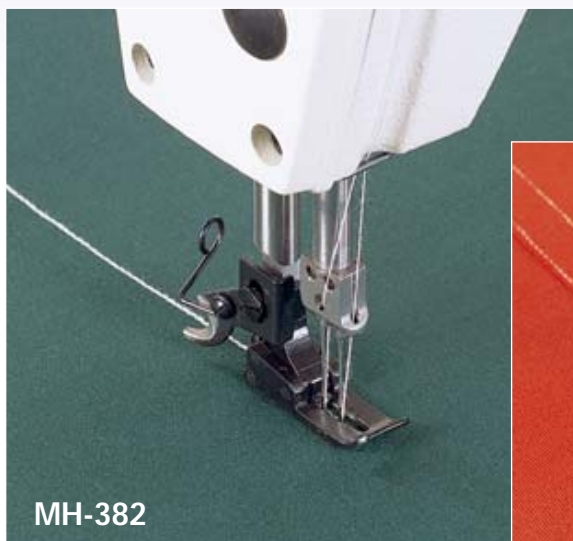


High-speed, Flat-bed, 2-needle Double Chainstitch Machine

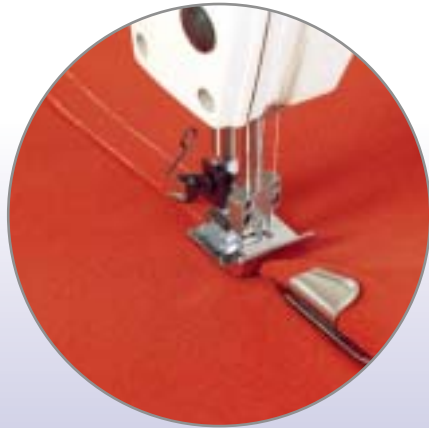
MH-380 (parallel 2-needle)

MH-382 (tandem 2-needle)



Various attachments allow the machine to adapt to many different processes.

Many different attachments have been developed for the machine. This means that the JUKI MH Series sewing machine can adapt to many kinds of processes and specifications including hemming, welting and decorative stitching. Accurate stitching performance and durable finished seams are particularly necessary in the chainstitching process. JUKI ensures high-quality sewing with a higher degree of consistency with its unique looper mechanism and consistent condensation stitching mechanism. Furthermore, highly efficient operation is achieved by using a chain-off thread cutting device.



MH-380
(Parallel 2-needle, double chainstitching machine)
*Equipped with a lapping seam folder as standard



MH-382
(Tandem 2-needle, double chainstitching machine)



The machine ensures outstanding reliability and durability.

It comes with JUKI's unique inclined crank type looper mechanism. This gives the machine outstanding durability. You can use the sewing machine for a long time without ever worrying about looper failure.

Stitch length can be adjusted with ease.

The machine incorporates a stitch dial for adjusting the stitch length. For lockstitch machines, which are the most popular type of sewing machines, the stitch length is also adjusted using a stitch dial. This means you can adjust the stitch length as desired without difficulty.

The machine is capable of performing consistent condensation stitching, ensuring finished seams of higher quality.

You can easily set the machine to perform condensation stitching by operating the lever. Condensation stitches that prevent the thread from fraying can be consistently sewn.

Many different kinds of attachments contribute to enhanced production efficiency.

Attachments (optional) have been prepared for many different applications, including sewing sides of jeans, slacks and skirts, hemming pockets, making decorative stitches on tape for sportswear. Furthermore, a chain-off thread cutter (AT-8, optional) that helps enhance production efficiency is also available.

DEVICES AND ATTACHMENTS

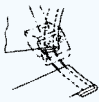
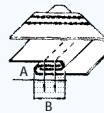
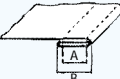
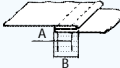
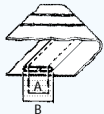
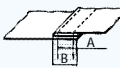
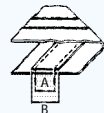
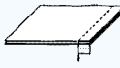
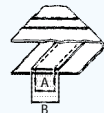
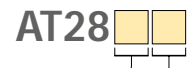
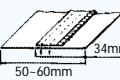







| <p>●Chain-off thread cutter</p> <p>AT-8</p>  | <p>Applicable machines: MH-380, MH-382 Class of work: Jeans, Working wear Applications: Cut a chaining thread bridging two workpieces continuously sewn by chainstitch in the way that a knife blade of the cutter is dropped. Best suited for continuous sewing on pocket openings of jeans or working wear.</p> <table border="1" data-bbox="287 291 782 459"> <thead> <tr> <th>Guide width mm (in)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>Tandem 2-needle</td> <td>GAT-080000AC</td> </tr> <tr> <td>4.0 (5/32)</td> <td>GAT-08000CAC</td> </tr> <tr> <td>4.8 (3/16)</td> <td>GAT-08000DAC</td> </tr> <tr> <td>6.4 (1/4)</td> <td>GAT-08000FAC</td> </tr> <tr> <td>7.9 (5/16)</td> <td>GAT-08000HAC</td> </tr> </tbody> </table> | Guide width mm (in) | Part No. | Tandem 2-needle | GAT-080000AC | 4.0 (5/32) | GAT-08000CAC | 4.8 (3/16) | GAT-08000DAC | 6.4 (1/4) | GAT-08000FAC | 7.9 (5/16) | GAT-08000HAC | <p>●Lap seam folder (Reverse)</p> <p>M052</p>  <p>A: Needle gauge B: Finished width</p> | <p>Applicable machines: MH-380 Class of work: Jeans, Working pants, Pants, Overalls Applications: Sew side seams Materials: Medium heavy-weight materials and heavy-weight materials such as denim, drill, etc.</p> <table border="1" data-bbox="949 291 1452 504"> <thead> <tr> <th>Finished width (mm)</th> <th>Needle gauge mm (in)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>17</td> <td>12.7 (1/2)</td> <td>MAM-0520S0A0</td> </tr> <tr> <td>14</td> <td>9.5 (3/8)</td> <td>MAM-0520P0A0</td> </tr> <tr> <td>12</td> <td>7.9 (5/16)</td> <td>MAM-0520M0A0</td> </tr> <tr> <td>10</td> <td>6.4 (1/4)</td> <td>MAM-0520K0A0</td> </tr> <tr> <td>10</td> <td>5.6 (7/32)</td> <td>MAM-0520K0A0</td> </tr> <tr> <td>9</td> <td>4.8 (3/16)</td> <td>MAM-0520J0A0</td> </tr> </tbody> </table> | Finished width (mm) | Needle gauge mm (in) | Part No. | 17 | 12.7 (1/2) | MAM-0520S0A0 | 14 | 9.5 (3/8) | MAM-0520P0A0 | 12 | 7.9 (5/16) | MAM-0520M0A0 | 10 | 6.4 (1/4) | MAM-0520K0A0 | 10 | 5.6 (7/32) | MAM-0520K0A0 | 9 | 4.8 (3/16) | MAM-0520J0A0 | | | | | | | | | | | | | | | | | | | |
|---|--|----------------------|----------------------|---|--------------|----------------------|----------------------------|---|--------------------------|--|--------------|---|---|---|--|---------------------|----------------------|-------------|--------------|------------|--------------|--------------|--|---|--------------|------------|-----------------------|--------------|------------------------|--|---|---------------------|----------------------|--------------|------------|--------------|--------------|-------------|-----------|--------------|----|------------|--------------|----|-----------|--------------|----|------------|--------------|---|------------|--------------|---|------------|--------------|
| Guide width mm (in) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Tandem 2-needle | GAT-080000AC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4.0 (5/32) | GAT-08000CAC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4.8 (3/16) | GAT-08000DAC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6.4 (1/4) | GAT-08000FAC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7.9 (5/16) | GAT-08000HAC | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Finished width (mm) | Needle gauge mm (in) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | 12.7 (1/2) | MAM-0520S0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | 9.5 (3/8) | MAM-0520P0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | 7.9 (5/16) | MAM-0520M0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 6.4 (1/4) | MAM-0520K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 5.6 (7/32) | MAM-0520K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 4.8 (3/16) | MAM-0520J0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>●Down turn hemmer</p> <p>L050</p>  <p>A: Needle gauge B: Finished width</p> | <p>Applicable machines: MH-380 Class of work: Jeans, Working pants Applications: Hem jeans hip pocket mouth, especially suit for sections where high quality straight stitch is required.</p> <table border="1" data-bbox="287 604 782 750"> <thead> <tr> <th>Finished width (mm)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>14</td> <td>MAL-0500P0A0</td> </tr> <tr> <td>12</td> <td>MAL-0500M0A0</td> </tr> <tr> <td>11</td> <td>MAL-0500L0A0</td> </tr> <tr> <td>10</td> <td>MAL-0500K0A0</td> </tr> </tbody> </table> | Finished width (mm) | Part No. | 14 | MAL-0500P0A0 | 12 | MAL-0500M0A0 | 11 | MAL-0500L0A0 | 10 | MAL-0500K0A0 | <p>●Left feed top stitch folder</p> <p>M054</p>  <p>A: Needle gauge B: Finished width</p> | <p>Applicable machines: MH-380 Class of work: Jeans, Working pants, Jackets, Skirts Applications: Sew side seams. Attach flat faces of garments.</p> <table border="1" data-bbox="949 649 1452 896"> <thead> <tr> <th>Finished width (mm)</th> <th>Needle gauge mm (in)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>17</td> <td>12.7 (1/2)</td> <td>MAM-0540S0A0</td> </tr> <tr> <td>14</td> <td>9.5 (3/8)</td> <td>MAM-0540P0A0</td> </tr> <tr> <td>12</td> <td>7.9 (5/16)</td> <td>MAM-0540M0A0</td> </tr> <tr> <td>10</td> <td>6.4 (1/4)</td> <td>MAM-0540K0A0</td> </tr> <tr> <td>10</td> <td>5.6 (7/32)</td> <td>MAM-0540K0A0</td> </tr> <tr> <td>9</td> <td>4.8 (3/16)</td> <td>MAM-0540J0A0</td> </tr> <tr> <td>8</td> <td>4.0 (5/32)</td> <td>MAM-0540H0A0</td> </tr> </tbody> </table> | Finished width (mm) | Needle gauge mm (in) | Part No. | 17 | 12.7 (1/2) | MAM-0540S0A0 | 14 | 9.5 (3/8) | MAM-0540P0A0 | 12 | 7.9 (5/16) | MAM-0540M0A0 | 10 | 6.4 (1/4) | MAM-0540K0A0 | 10 | 5.6 (7/32) | MAM-0540K0A0 | 9 | 4.8 (3/16) | MAM-0540J0A0 | 8 | 4.0 (5/32) | MAM-0540H0A0 | | | | | | | | | | | | | | | | | | |
| Finished width (mm) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | MAL-0500P0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | MAL-0500M0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | MAL-0500L0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | MAL-0500K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Finished width (mm) | Needle gauge mm (in) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | 12.7 (1/2) | MAM-0540S0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | 9.5 (3/8) | MAM-0540P0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | 7.9 (5/16) | MAM-0540M0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 6.4 (1/4) | MAM-0540K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 5.6 (7/32) | MAM-0540K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 4.8 (3/16) | MAM-0540J0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 4.0 (5/32) | MAM-0540H0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>●Decorative tape attaching foot</p> <p>B050</p>  <p>A: Needle gauge B: Finished width</p> | <p>Applicable machines: MH-380 Class of work: Sportswear, Training wear, Swimsuits, Uniforms, Boxer pants, Rompers Applications: Stitch accent line attach tapes Materials: Cotton bias tape, or plain woven tape for some limited process.</p> <table border="1" data-bbox="287 918 782 1142"> <thead> <tr> <th>Finished width (mm)</th> <th>Needle gauge mm (in)</th> <th>Tape width (mm)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>17</td> <td>12.7 (1/2)</td> <td>34</td> <td>MAB-0500SLA0</td> </tr> <tr> <td>15</td> <td>9.5 (3/8)</td> <td>30</td> <td>MAB-0500QKA0</td> </tr> <tr> <td>12</td> <td>7.9 (5/16)</td> <td>24</td> <td>MAB-0500MHA0</td> </tr> <tr> <td>10</td> <td>6.4 (1/4)</td> <td>20</td> <td>MAB-0500KFA0</td> </tr> <tr> <td>8</td> <td>4.8 (3/16)</td> <td>16</td> <td>MAB-0500HDA0</td> </tr> <tr> <td>6</td> <td>4.0 (5/32)</td> <td>14</td> <td>MAB-0500GCA0</td> </tr> </tbody> </table> | Finished width (mm) | Needle gauge mm (in) | Tape width (mm) | Part No. | 17 | 12.7 (1/2) | 34 | MAB-0500SLA0 | 15 | 9.5 (3/8) | 30 | MAB-0500QKA0 | 12 | 7.9 (5/16) | 24 | MAB-0500MHA0 | 10 | 6.4 (1/4) | 20 | MAB-0500KFA0 | 8 | 4.8 (3/16) | 16 | MAB-0500HDA0 | 6 | 4.0 (5/32) | 14 | MAB-0500GCA0 | <p>●Right feed top stitch folder</p> <p>M055</p>  <p>A: Needle gauge B: Finished width</p> | <p>Applicable machines: MH-380 Class of work: Jeans, Working pants, Jackets, Skirts Applications: Sew side seams. Attach flat faces of garments.</p> <table border="1" data-bbox="949 1075 1452 1332"> <thead> <tr> <th>Finished width (mm)</th> <th>Needle gauge mm (in)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>17</td> <td>12.7 (1/2)</td> <td>MAM-0550S0A0</td> </tr> <tr> <td>14</td> <td>9.5 (3/8)</td> <td>MAM-0550P0A0</td> </tr> <tr> <td>12</td> <td>7.9 (5/16)</td> <td>MAM-0550M0A0</td> </tr> <tr> <td>10</td> <td>6.4 (1/4)</td> <td>MAM-0550K0A0</td> </tr> <tr> <td>10</td> <td>5.6 (7/32)</td> <td>MAM-0550K0A0</td> </tr> <tr> <td>9</td> <td>4.8 (3/16)</td> <td>MAM-0550J0A0</td> </tr> <tr> <td>8</td> <td>4.0 (5/32)</td> <td>MAM-0550H0A0</td> </tr> </tbody> </table> | Finished width (mm) | Needle gauge mm (in) | Part No. | 17 | 12.7 (1/2) | MAM-0550S0A0 | 14 | 9.5 (3/8) | MAM-0550P0A0 | 12 | 7.9 (5/16) | MAM-0550M0A0 | 10 | 6.4 (1/4) | MAM-0550K0A0 | 10 | 5.6 (7/32) | MAM-0550K0A0 | 9 | 4.8 (3/16) | MAM-0550J0A0 | 8 | 4.0 (5/32) | MAM-0550H0A0 |
| Finished width (mm) | Needle gauge mm (in) | Tape width (mm) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | 12.7 (1/2) | 34 | MAB-0500SLA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | 9.5 (3/8) | 30 | MAB-0500QKA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | 7.9 (5/16) | 24 | MAB-0500MHA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 6.4 (1/4) | 20 | MAB-0500KFA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 4.8 (3/16) | 16 | MAB-0500HDA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | 4.0 (5/32) | 14 | MAB-0500GCA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Finished width (mm) | Needle gauge mm (in) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | 12.7 (1/2) | MAM-0550S0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | 9.5 (3/8) | MAM-0550P0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | 7.9 (5/16) | MAM-0550M0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 6.4 (1/4) | MAM-0550K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 5.6 (7/32) | MAM-0550K0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 4.8 (3/16) | MAM-0550J0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 4.0 (5/32) | MAM-0550H0A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>●Decorative tape attaching foot</p> <p>B051</p>  <p>A: Needle gauge B: Finished width</p> | <p>Applicable machines: MH-380 Class of work: Ladies' wear, Children' wear, Sportswear, Uniforms Applications: Attach decorative tapes and reinforcement tapes Materials: Tape: Synthetic suede cloth tape, decorative tape, plain woven tape. Contact us for special type of tapes.</p> <table border="1" data-bbox="287 1355 782 1579"> <thead> <tr> <th>Finished width (mm)</th> <th>Needle gauge mm (in)</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>17</td> <td>12.7 (1/2)</td> <td>MAB-0510SLA0</td> </tr> <tr> <td>15</td> <td>9.5 (3/8)</td> <td>MAB-0510QKA0</td> </tr> <tr> <td>12</td> <td>7.9 (5/16)</td> <td>MAB-0510MHA0</td> </tr> <tr> <td>10</td> <td>6.4 (1/4)</td> <td>MAB-0510KFA0</td> </tr> <tr> <td>9</td> <td>5.6 (7/32)</td> <td>MAB-0510JEA0</td> </tr> <tr> <td>8</td> <td>4.8 (3/16)</td> <td>MAB-0510HDA0</td> </tr> </tbody> </table> | Finished width (mm) | Needle gauge mm (in) | Part No. | 17 | 12.7 (1/2) | MAB-0510SLA0 | 15 | 9.5 (3/8) | MAB-0510QKA0 | 12 | 7.9 (5/16) | MAB-0510MHA0 | 10 | 6.4 (1/4) | MAB-0510KFA0 | 9 | 5.6 (7/32) | MAB-0510JEA0 | 8 | 4.8 (3/16) | MAB-0510HDA0 | <p>●Superpose joining guide</p>  <p>Edge allowance: Max. 20mm</p> | <p>Applicable machines: MH-382 Applications: Used with lockstitch machines or chainstitch machines to sew side seam, and similar runstitch & joining edge of garments with different curve lines</p> <table border="1" data-bbox="949 1456 1452 1601"> <thead> <tr> <th>Type</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>Light-weight material</td> <td>MAH-027000AA</td> </tr> <tr> <td>Medium-weight material</td> <td>MAH-027000AB</td> </tr> <tr> <td>Heavy-weight material</td> <td>MAH-027000AH</td> </tr> <tr> <td>Spacer (assy.)</td> <td>MAH-025020A0</td> </tr> </tbody> </table> | Type | Part No. | Light-weight material | MAH-027000AA | Medium-weight material | MAH-027000AB | Heavy-weight material | MAH-027000AH | Spacer (assy.) | MAH-025020A0 | | | | | | | | | | | | | | | | | | | | | |
| Finished width (mm) | Needle gauge mm (in) | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | 12.7 (1/2) | MAB-0510SLA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | 9.5 (3/8) | MAB-0510QKA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | 7.9 (5/16) | MAB-0510MHA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 6.4 (1/4) | MAB-0510KFA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 5.6 (7/32) | MAB-0510JEA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 4.8 (3/16) | MAB-0510HDA0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Type | Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Light-weight material | MAH-027000AA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Medium-weight material | MAH-027000AB | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Heavy-weight material | MAH-027000AH | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Spacer (assy.) | MAH-025020A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>●Tape cutter</p> <p>AT28</p>  <p>A: Needle gauge B: Finished width</p> | <p>◆WHEN YOU PLACE ORDERS</p> <p>AT28</p>  <table border="1" data-bbox="311 1736 774 1915"> <thead> <tr> <th>Switch</th> <th>Code</th> <th>Needle gauge mm (in)</th> <th>Code</th> </tr> </thead> <tbody> <tr> <td>Finger switch</td> <td>A</td> <td>3.2 (1/8")</td> <td>B</td> </tr> <tr> <td>Knee switch</td> <td>B</td> <td>4.0 (5/32")</td> <td>C</td> </tr> <tr> <td></td> <td></td> <td>4.8 (3/16")</td> <td>D</td> </tr> <tr> <td></td> <td></td> <td>5.6 (7/32")</td> <td>E</td> </tr> <tr> <td></td> <td></td> <td>6.4 (1/4")</td> <td>F</td> </tr> <tr> <td></td> <td></td> <td>7.9 (5/16")</td> <td>H</td> </tr> <tr> <td></td> <td></td> <td>9.5 (3/8")</td> <td>K</td> </tr> <tr> <td></td> <td></td> <td>12.7 (1/2")</td> <td>L</td> </tr> </tbody> </table> <p>*Needle gauges, 1/8, 5/32, 3/16, 3/8 and 1/2, should be specially orderd.</p> | | | Switch | Code | Needle gauge mm (in) | Code | Finger switch | A | 3.2 (1/8") | B | Knee switch | B | 4.0 (5/32") | C | | | 4.8 (3/16") | D | | | 5.6 (7/32") | E | | | 6.4 (1/4") | F | | | 7.9 (5/16") | H | | | 9.5 (3/8") | K | | | 12.7 (1/2") | L | | | | | | | | | | | | | | | | |
| Switch | Code | Needle gauge mm (in) | Code | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Finger switch | A | 3.2 (1/8") | B | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Knee switch | B | 4.0 (5/32") | C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 4.8 (3/16") | D | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 5.6 (7/32") | E | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 6.4 (1/4") | F | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 7.9 (5/16") | H | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 9.5 (3/8") | K | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 12.7 (1/2") | L | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <p>◆SPECIFICATIONS</p> <p>Applicable model : MH-380 (Cannot be use with the thread trimmer type.) Operating method : Air drive by air switch Applications : Cutting various tapes related to attaching reinforcement tape and decorative tape Cut specifications : Knife width 20mm Cutting range of the knife 16mm or less Air pressure : 0.15~0.5 MPa (1.5~5.0kgf/cm²)</p> | <p>●Zipper guide</p>  <p>50-60mm 34mm</p> <table border="1" data-bbox="949 1758 1452 1825"> <thead> <tr> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>MAQ-020000A0</td> </tr> </tbody> </table> | Part No. | MAQ-020000A0 | <p>◆APPLICATIONS</p> <table border="1" data-bbox="813 1892 1460 2049"> <thead> <tr> <th>Model</th> <th>Application</th> </tr> </thead> <tbody> <tr> <td>MH-380 (parallel 2-needle)</td> <td> <ul style="list-style-type: none"> Sewing sides of slacks Hemming or welting garment parts Attaching lining tape </td> </tr> <tr> <td>MH-382 (tandem 2-needle)</td> <td> <ul style="list-style-type: none"> Joining seat of slacks </td> </tr> </tbody> </table> | Model | Application | MH-380 (parallel 2-needle) | <ul style="list-style-type: none"> Sewing sides of slacks Hemming or welting garment parts Attaching lining tape | MH-382 (tandem 2-needle) | <ul style="list-style-type: none"> Joining seat of slacks | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Part No. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MAQ-020000A0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Model | Application | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MH-380 (parallel 2-needle) | <ul style="list-style-type: none"> Sewing sides of slacks Hemming or welting garment parts Attaching lining tape | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MH-382 (tandem 2-needle) | <ul style="list-style-type: none"> Joining seat of slacks | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

TABLE OF EXCHANGING GAUGE SETS





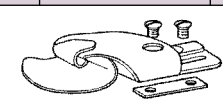
MH-380

| Description | Throat plate | Needle clamp asm. | Presser foot asm. (with finger guard) | Feed dog | Rear moving needle guard | Right fix needle guard | Left needle guard |
|-------------------------|---|---|---|---|---|---|---|
| Gauge components |  |  |  |  |  |  |  |
| 3.2mm (1/8") | B1103-380-B00 | B1406-019-BA0 | B1509-038-BB0 | B1613-380-B00 | B2311-380-B00 | B2315-380-000 | B2312-380-000 |
| 4.0mm (5/32") | B1103-380-C00 | B1406-019-CA0 | B1509-038-CB0 | | | | |
| 4.8mm (3/16") | B1103-380-D00 | B1406-019-DA0 | B1509-038-DB0 | B1613-380-D00 | | | |
| 5.6mm (7/32") | B1103-380-E00 | B1406-019-EA0 | B1509-038-EB0 | B1613-380-F00 | B2311-380-E00 | | |
| 6.4mm (1/4") | B1103-380-F00 | B1406-019-FA0 | B1509-038-FB0 | | | | |
| 7.9mm (5/16") | B1103-380-H00 | B1406-038-HA0 | B1509-038-HB0 | B1613-380-H00 | B2311-380-H00 | | |
| 9.5mm (3/8") | B1103-380-K00 | B1406-038-KA0 | B1509-038-KB0 | B1613-380-K00 | | | |
| 12.7mm (1/2") | B1103-380-L00 | B1406-038-LA0 | B1509-038-LBB | B1613-380-L00 | B2311-380-L00 | | |

MH-382

| | | | | | | |
|---|---------------|---------------|---------------|---------------|---------------|---------------|
| — | B1103-382-000 | B1406-038-BA0 | B1524-382-0B0 | B1613-382-000 | B2311-382-000 | B2312-382-000 |
|---|---------------|---------------|---------------|---------------|---------------|---------------|

MH-380

| Description | Right looper | Left looper | Bed slide asm. | Bed slide asm. | Folder | | |
|-------------------------|---|---|---|---|---|---------------|---------------|
| | | | | | M | MH | H |
| Gauge components |  |  |  |  |  | | |
| 3.2mm (1/8") | B2030-380-000 | B2031-380-000 | B1104-380-AA0 | B1108-380-BA0 | B9126-038-BAA | B9126-038-BAB | B9126-038-BAC |
| 4.0mm (5/32") | | | | | B9126-038-CAA | B9126-038-CAB | B9126-038-CAC |
| 4.8mm (3/16") | | | | | B9126-038-DAA | B9126-038-DAB | B9126-038-DAC |
| 5.6mm (7/32") | | | | | B9126-038-EAA | B9126-038-EAB | B9126-038-EAC |
| 6.4mm (1/4") | | | | | B9126-038-FAA | B9126-038-FAB | B9126-038-FAC |
| 7.9mm (5/16") | | | | | B9126-038-HAA | B9126-038-HAB | B9126-038-HAC |
| 9.5mm (3/8") | | | | | — | — | — |
| 12.7mm (1/2") | | | | | — | — | — |

MH-382

| | | | | | | | |
|---|---------------|---------------|---------------|---------------|---|---|---|
| — | B2030-380-000 | B2031-380-000 | B1104-380-A00 | B1108-380-B00 | — | — | — |
|---|---------------|---------------|---------------|---------------|---|---|---|

SPECIFICATIONS

| Model name | MH-380 | MH-382 |
|----------------------------------|--|-------------------|
| | | Parallel 2-needle |
| Max. sewing speed | 6,000rpm | |
| Stitch length | 4mm | |
| Lift of the presser foot | By hand: 5.5mm, By knee: 10mm | |
| Needle bar stroke | 30mm | |
| Needle (at the time of delivery) | TV×7 (#14) #9-#21 | |
| Thread take-up | Needle bar thread take-up | |
| Stitch length adjustment | By stitch dial (lockstitch) | |
| Condensation stitches | By lever for condensation stitching | |
| Looper system | Rocking type looper | |
| Looper stroke | 22.6mm | |
| Elliptical motion | 2.4~3.7mm | |
| Lubrication | Automatic | |
| Lubricating oil | JUKI New Defrix Oil No.1 (equivalent to ISO VG7) | |
| Needle cooler | Optional | |



JUKI CORPORATION HEAD OFFICE

The environmental management system to promote and conduct the technological and technical research, the development and design of the products in which the environmental impact is considered.

The conservation of the energy and resources, and the recycling, in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-use robots, etc. and in the sale and maintenance service of the data entry system and in the purchase, distribution and sale of the household commodities including the healthcare products.

1) Size code

| |
|-------------------|
| 3.2mm (1/8") = B |
| 4.0mm (5/32") = C |
| 4.8mm (3/16") = D |
| 5.6mm (7/32") = E |
| 6.4mm (1/4") = F |
| 7.9mm (5/16") = H |
| 9.5mm (3/8") = K |
| 12.7mm (1/2") = L |

2) Folder code

| |
|--|
| M (for light weight materials) = A |
| MH (for medium heavy weight materials) = B |
| H (for heavy weight materials) = C |

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

MH380 U MH382U

| Needle gauge | Code | B | C | D | E | F | G | H | K | L | N |
|--------------|------|-----|------|------|------|-----|------|------|-----|-----|------|
| | mm | | 3.2 | 4.0 | 4.8 | 5.6 | 6.4 | 7.1 | 7.9 | 9.5 | 12.7 |
| inch | | 1/8 | 5/32 | 3/16 | 7/32 | 1/4 | 9/32 | 5/16 | 3/8 | 1/2 | 3/4 |

● To order, please contact your nearest JUKI distributor.

JUKI
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MARKETING & SALES H.Q.

8-2-1, KOKURYO-CHO, CHOFU-SHI,
TOKYO 182-8655, JAPAN
PHONE : (81) 3-3480-2357, 2358
FAX : (81) 3-3430-4909, 4914
http://www.juki.com

* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soy ink on recycle paper.